

FIG. 1

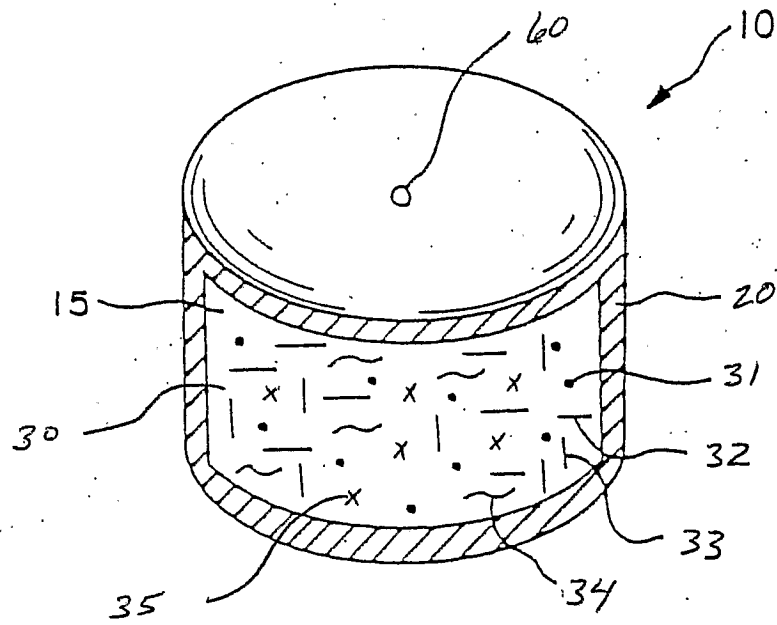


FIG. 2

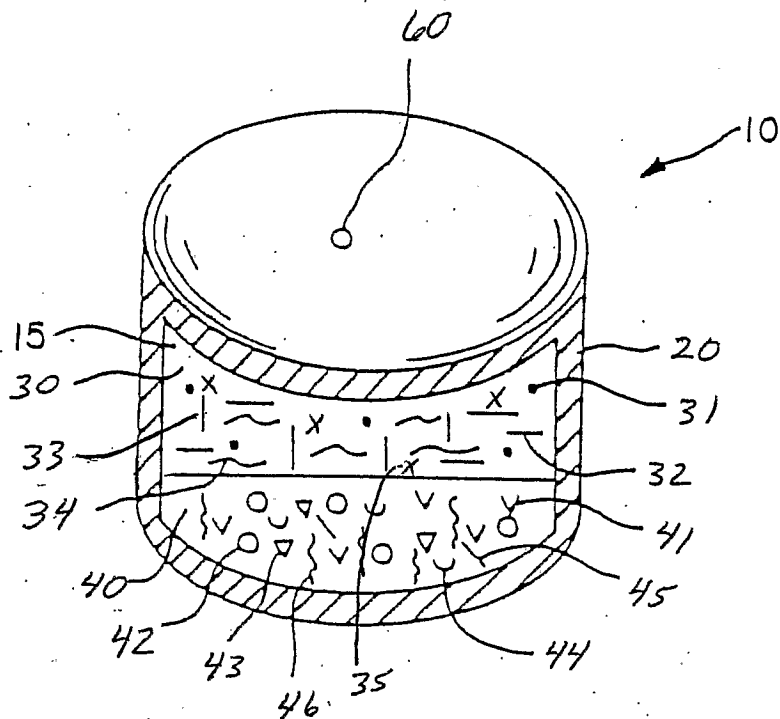


FIG. 3

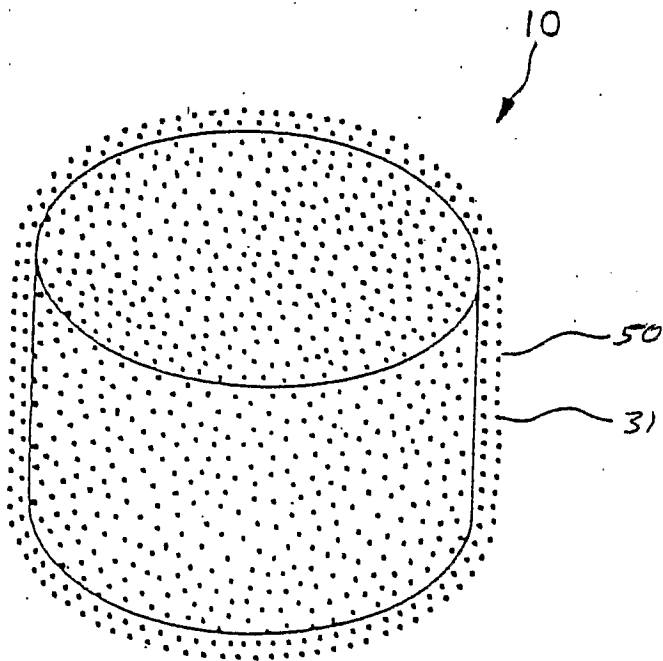


FIG. 4

Oxycodone HCl Single Dose 20 mg

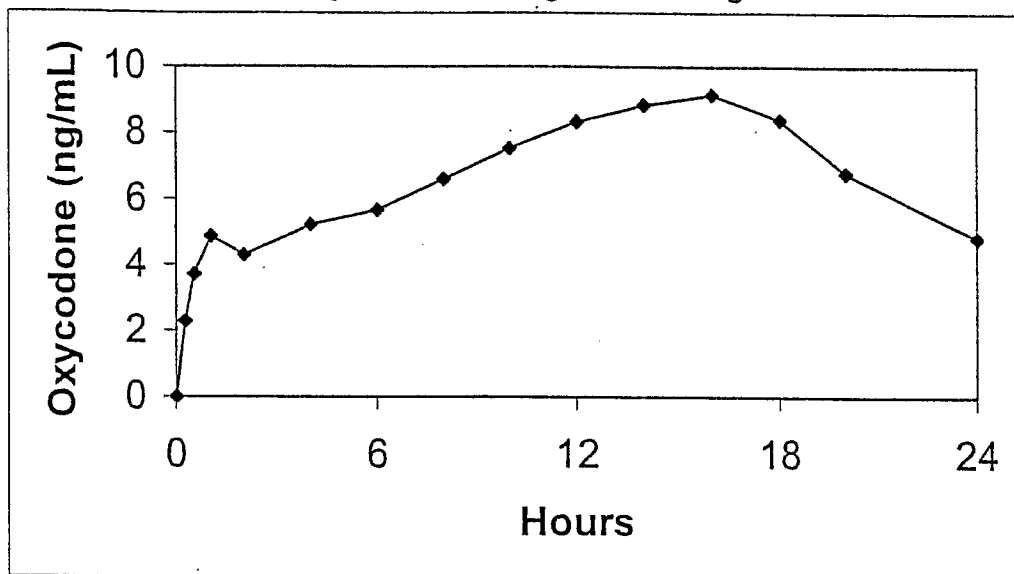


FIG. 5

Oxycodone HCl Multiple Dose 20 mg

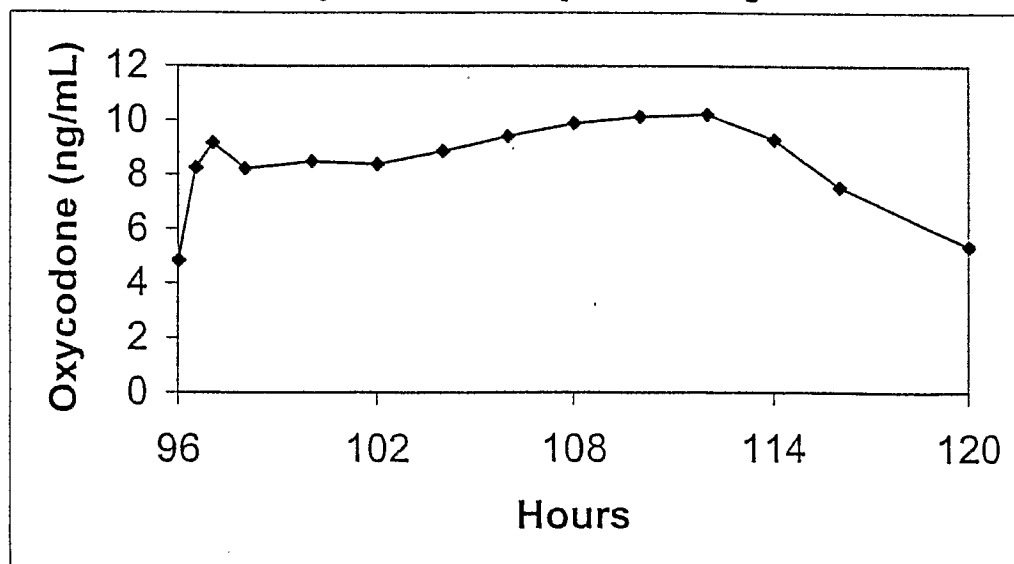


FIG. 6

Release rate of Oxycodone HCl 20 mg

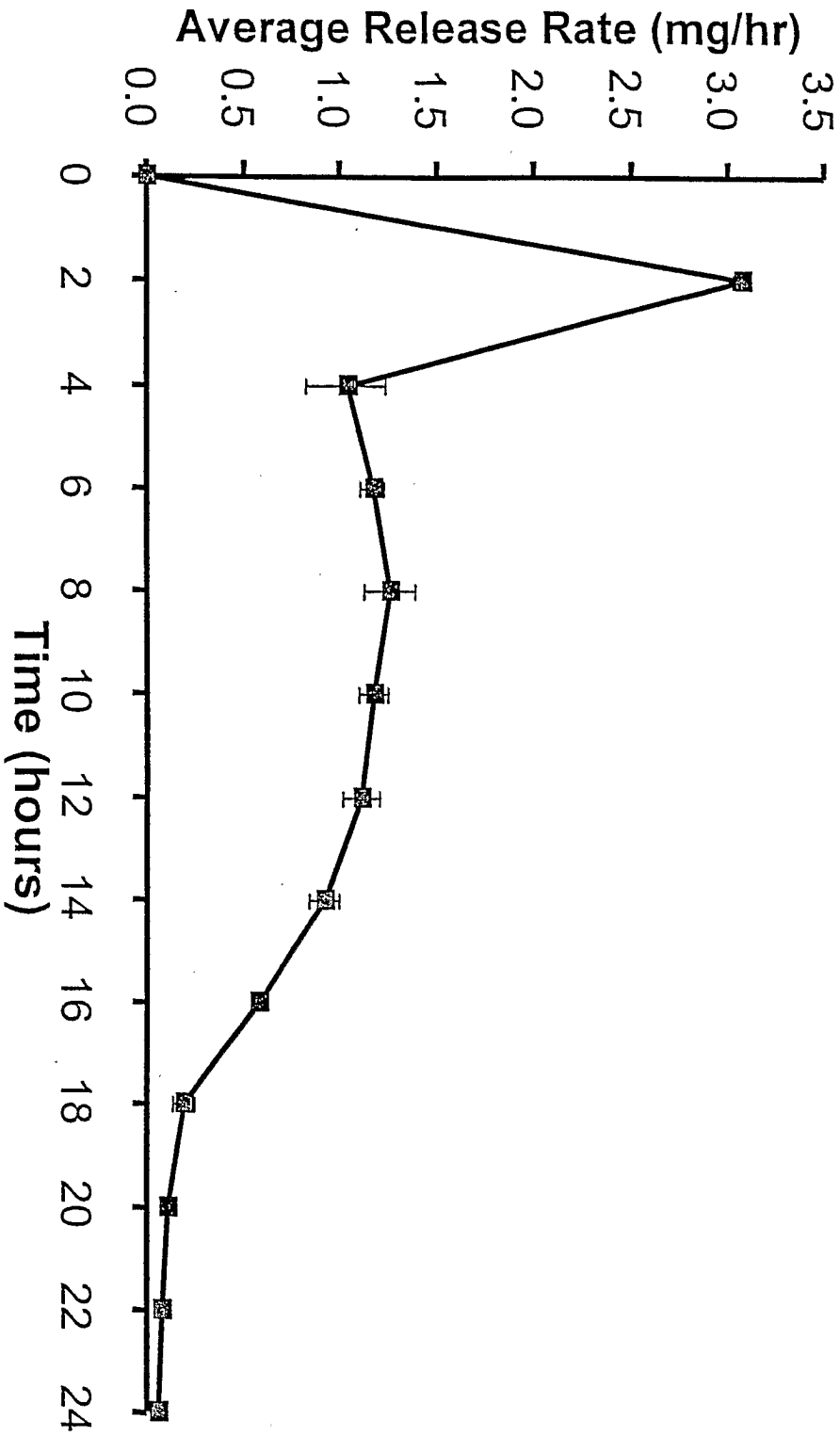
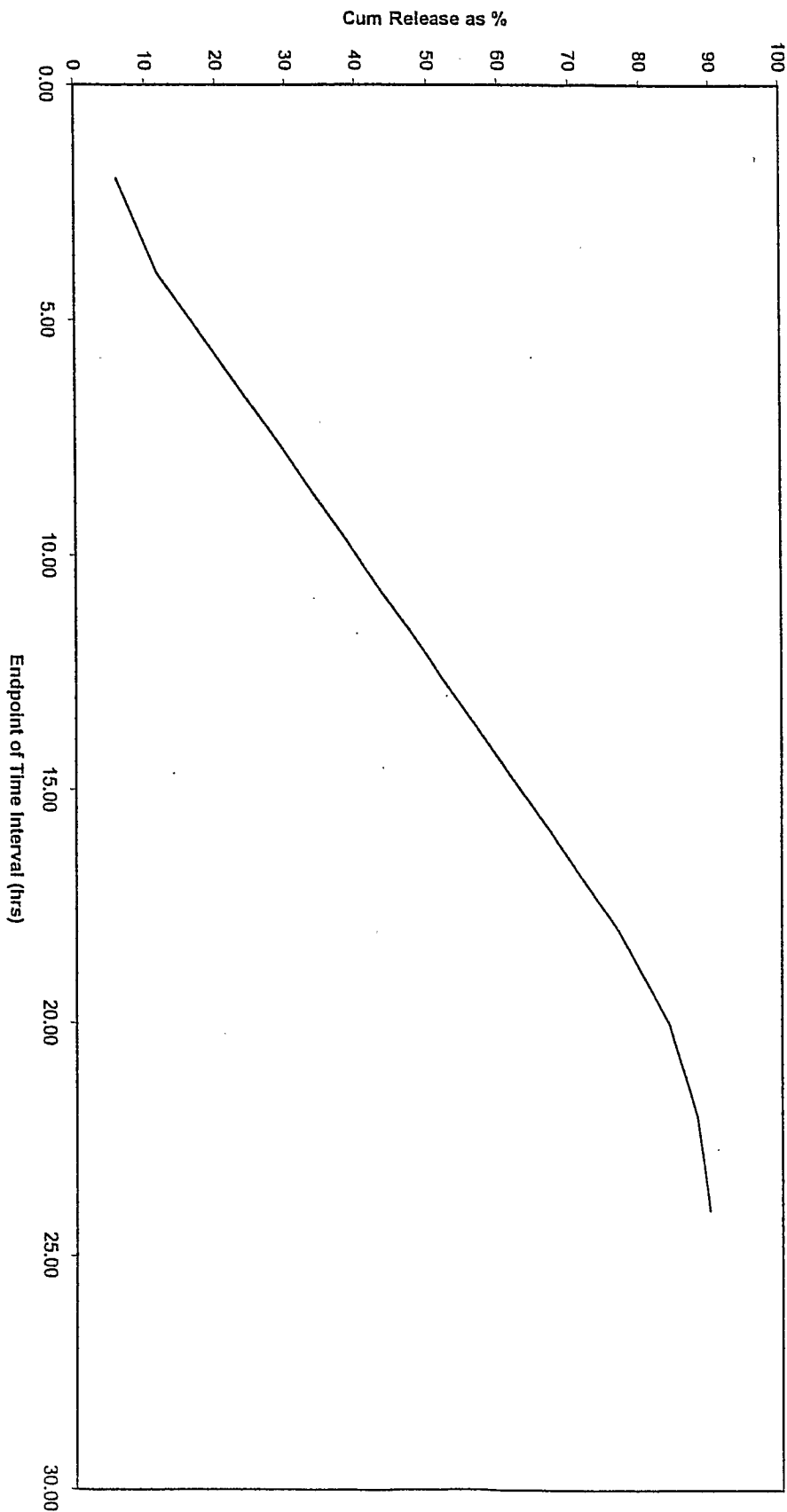
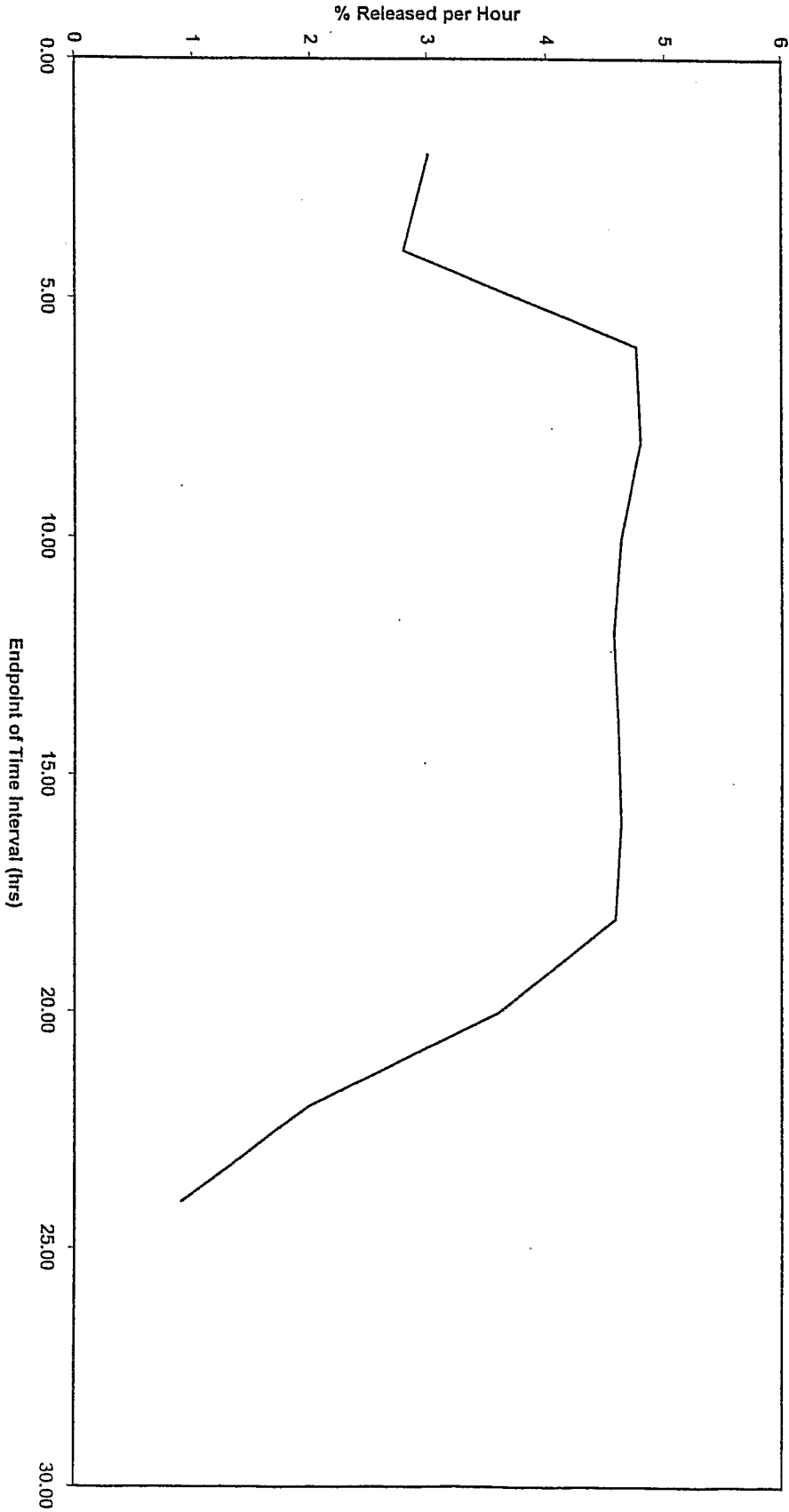


FIG. 7

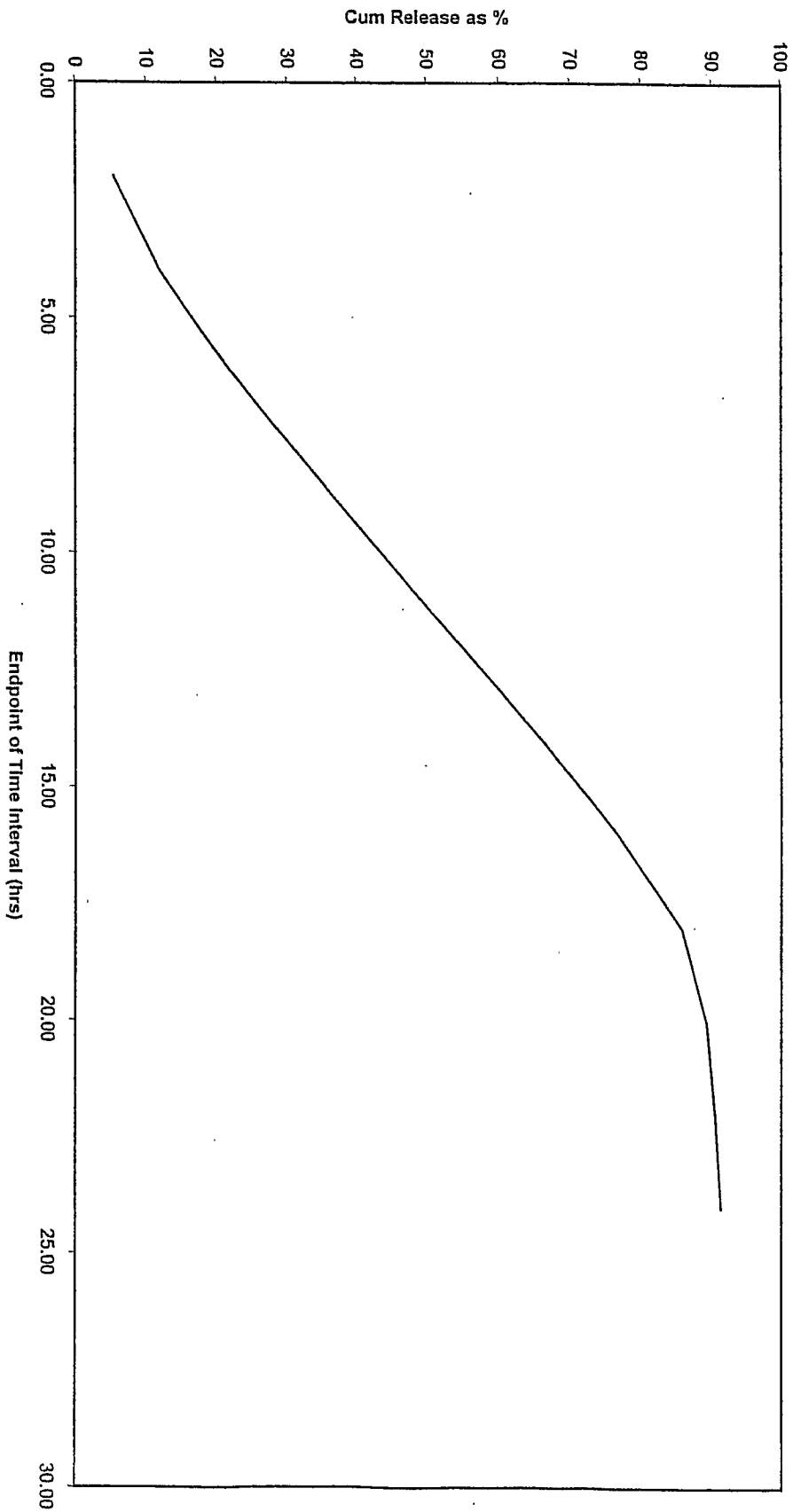
Cumulative release of Oxycodone HCl 20 mg
FIG. 8



Release rate of Oxycodone HCl 20 mg
FIG. 9



Cumulative release of Oxycodone HCl, 80 mg
FIG. 10



Release rate of Oxycodone HCl, 80 mg
FIG. 11

